	<b>TECHNICAL DATA SHEET</b>	Reference	FT ADSUPM-en
		Date	10/01/2014
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Denomination: SUPER ASSEMBLY ADHESIVE		Code	ADSUPM



### 1.-CHARACTERISTICS


- Solvent-based high viscosity assembly adhesive.
- Great initial fixing strength
- Application: for joining materials such as skirting boards, woods, sockets, concrete, plaster, cork, metals, PVC, panel fixing, etc. Not suitable for expanded polystyrene, polypropylene, polyethylene or teflon.
- A substitute for nails and screws for fixings.
- Easy to use
- Plastic 300 ml cartridge, to be used with standard silicon-type application pistols. Does not need to be heated, does not blister.
- Quick-drying
- Great filling qualities
- Wood colour
- Inflammable

### 2.- MATERIALS

ITEM	COMPONENT	MATERIAL
1	SOLVENT-BASED ADHESIVE	Adhesive solvent-based putty

### 3.- TECHNICAL CHARACTERISTICS

CHARACTERISTIC	METHOD	UNITS	VALUES
Viscosity	Visual		Pasty
Specific weight	Internal	g/ml	1.20
Skin formation	Internal	Seconds	< 30
Tensile resistance	Internal	N/mm <sup>2</sup>	5
Optimum application temperature	Internal	°C	+5 a +40
Temperature resistance	Internal	°C	-20 a +90
Volume loss	Internal	%	27.36
Performance (with nozzle width of 5 cm approx)	Internal		1 cartridge approx. 6 lineal mtrs.

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#### 4.- METHOD OF APPLICATION

Surfaces to be joined must be dry, free from grease, oils, dust or any dirt.

Cut the tip of the cartridge and screw on the nozzle.

Cut the nozzle and apply the adhesive by using one of the following methods:

- Porous materials: apply the adhesive in dots and lines on one side, join the surfaces and later separate and join them together several times to speed up solvent evaporation. Then, make the join by applying pressure.
- Non-porous materials: Apply the adhesive on one side, join the surfaces and then separate them, leave them for an airing time of 15 to 30 minutes – depending on the ambient temperature — and then make the join by applying pressure.

For large surfaces, leave enough space between lines of adhesive to create an air pocket, approximately 10 ÷ 15 cm.

#### 5.- STORAGE CONDITIONS

Keep the product stores in a cool dry place, away from direct sunlight and heat sources, at a temperature of between +5 °C and +25 °C.

Product life of an unopened cartridge: 18 months from the date of manufacture. The manufacturing date is shown on the outside of the product.

#### 6.- MATERIAL SAFETY DATASHEET

You may obtain the material safety datasheet in line with the 91/155/EEC regulation, from our sales department.